

Work Order ID 53658

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Page 1

Item ID: D206-549-013

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Console Assembly

Start Date: 11/13/09 Start Qty: 2.00



Cust Item ID:

Required Date: 11/16/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-549-013 CHG002

09-11-13

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/11/11

2x SD

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

MO 09/11/12

12

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Item ID: D206-549-013

Accept



Setup Start



Revision ID: N/A

Item Name: Console Assembly

Stop



Start Date: 11/13/09 Start Qty: 2.00



Cust Item ID:

Required Date: 11/16/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-549-013 Location: <u>30</u> PPP Rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Pluto @ SP

09/11/13

MR 09-11-13

Picklist Print

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Work Order ID: 53658

Parent Item: D206-549-013RevN/A

Parent Item Name: Console Assembly

Comments:

Start Date: 11/13/09

Required Date: 11/16/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD10L 7 Purchased No 120 Each 5,713.000 28.0000



Washer



9/11/11 SD

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

5713

101291

16

104885

153

105793

236

109632

404

110985

4904

28x50

D206-547-043RevF Manufactured No 120 Each 0.0000 2.0000



Console High Slope



B52660 SP

D206-547-1 Manufactured No 120 Each 21.0000 4.0000



Angle, Console



9/11/11 2x SP

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST181

18

52600

18

Main Warehouse

ST182

3

50262

2

53232

1

3450

7x SP

Picklist Print

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Work Order ID: 53658

Parent Item: D206-549-013RevN/A

Parent Item Name: Console Assembly


Comments:

Start Date: 11/13/09

Required Date: 11/16/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2163RevB  Console Trim Angle		Manufactured	No			120	Each	68.0000	2.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

68

35583

17

37740

51

MS20470AD4-5

Purchased

No

120

Each

2,717.000

56.0000

Rivet, Universal Head

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2717

111916

2717

MS27039-1-08

Purchased

No

110

Each

2,939.000

28.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2939

110467

180

110552

759

110835

2000

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Shop Packet Print

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REFERENCE ONLY

25.2 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D206-549-013	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D407-549-015	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D407-549-017	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m

25.3 PARTS LIST

For convenience, only the last three digits of the Part No. are listed on the top row of each table. The quantity of each component which is included in the D206-549-011 Avionics Console installation, for example, is as defined in the column labeled -011.

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1	1			D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	14	16	16	MS27039-1-08	SCREW

53658

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries